

CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

3076-CPR-02019-CPR-2508-1

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Non-Preloaded Structural Bolting Assemblies

(the essential tested characteristics of the product are described in Annex 1, which is an integral part of the document.)

produced by the manufacturer

NORM CIVATA SAN. ve TİC. A.Ş.

Atatürk OSB 10007. Sokak No:1/1 Çiğli, İzmir, Türkiye

and produced in the manufacturing plant

NORM SALİHLİ VİDA VE CIVATA MAK. SAN. VE TİC. A.Ş.

Salihli OSB Mah. 304 Cadde No: 8 Salihli, Manisa, 45300, Türkiye

NORM SOMUN SAN. VE TİC. A.Ş. - SALİHLİ ŞUBE

304. Cadde No:16 Organize Sanayi Bölgesi Salihli, Manisa, 45300, Türkiye

NORM SICAK DÖVME SANAYİ VE TİCARET A.Ş. - SALİHLİ ŞUBE

Salihli Osb Mah. 305 Sk. No: 11 Salihli, Manisa, Türkiye

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s),

EN 15048-1:2007

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 15.08.2025 and will remain valid as long as neither the harmonised standard, the construction product, the assessment and verification of constancy of performance methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body. The certificate is supported through annual surveillance audit and is reissued after each surveillance audit.

File Number: 02019
Print Date of the Certificate: 15.08.2025
Approved by:

Ümit Bucak

General Manager



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Annex 1

Intended Uses;
Structural metallic works

Controlled Performance Characteristics	
Bolts	Nuts
Tolerances on dimensions, form and position	Tolerances on dimensions, form and position
Elongation after fracture	Stress under proof load
Minimum tensile strength	Hardness
Lower yield strength or Stress at 0,2 % non-proportional elongation	
Strength under wedge loading	
Hardness	

Certification Scope:

EN 15048-1 – Non-preloaded structural bolting assemblies

Bolts

Size – M12, M14, M16, M18, M20, M22, M24, M27, M30, M33, M36

Property class – 8.8

Nuts

Size – M12, M14, M16, M18, M20, M22, M24, M27, M30, M33, M36

Property class – 8

Approved by:

Ümit Bucak

General Manager

